

CAPSTONE FESTIVAL KEY RESULTS.

Optimized Design of Crumple Zone on Vehicles

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COMPARISON BETWEEN SQUARE AND ENNEAGONAL TUBES

Model	Mass (g)	Peak Crushing Force (kN)	Total Energy Absorbed (J)	Specific Energy Absorption (J/g)
Square Tube	38.85	60.32	476.97	12.28
Enneagonal Tube	42.60	72.79	967.99	22.72

The enneagonal tube possesses a **greater SEA and peak crushing force** than the square tube, making it a better design consideration for the longitudinal beam design.

COMPARISON BETWEEN HONEYCOMB-FILLED SQUARE TUBES

Model	Mass (g)	Peak Crushing Force (kN)	Total Energy Absorbed (J)	Specific Energy Absorption (J/g)
Constant Thickness	133.04	238.97	1820.84	13.69
3 Layered Honeycomb (Best Design)	133.32	239.37	1849.14	13.87
5 Layered Honeycomb (Best Design)	133.04	238.29	1806.19	13.58

No significant difference in the performance of the honeycomb-filled tubes based on **number of layers** or **difference between the cell wall thickness across layers.**

COMPARISON BETWEEN HONEYCOMB-FILLED SQUARE & ENNEAGONAL TUBES

Model	Mass (g)	Peak Crushing Force (kN)	Total Energy Absorbed (J)	Specific Energy Absorption (J/g)
5 Layered Honeycomb (Best Design) + Square Tube	133.04	238.29	1806.19	13.58
5 Layered Honeycomb (Best Design) + Enneagonal Tube	173.26	342.72	4788.35	27.63

The honeycomb-filled enneagonal tube possesses **a greater SEA and peak crushing force**, making it a better design consideration for the longitudinal beam design.

Moreover, in the enneagonal design, the addition of the honeycomb filling increases peak crushing force by **371%** and SEA by **22%**